



RICH

INDUSTRIES



WHY CHOOSE RICH INDUSTRIES

ENGINEERING

Rich Industries' skilled engineers are at your service. We can help you with new product development or with modifying current production parts. Our expertise in the latest finishes, materials, and manufacturing techniques will save you time and money.

QUALITY CONTROL

A fully staffed and enclosed quality control department carefully monitors our manufacturing process from start to finish. Our test equipment is the highest quality available. To meet our customers' most rigid standards, we can provide S.P.C. data and charting as well as total lot control.

IN-HOUSE SERVICES

In-house stress relieving, painting and oil coating facilities, in-line conveyor ovens for better quality control, tensile testing of materials, barcode reading, special packaging of parts on tackboard in plastic or heat sealed bags, and spring and mating part assembly are available to assist you with product development.

50+ YEARS OF EXPERIENCE

Rich Industries, established in 1965, provides over 50 years of experience and expertise in metal works, wireforms, and spring manufacturing. We combine the latest mechanical and computer technology with skilled workmanship to bring you cost-effective, high-quality products.

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TECHNOLOGY, INNOVATION, SKILL

Today's business world calls for goals to be achieved within a short period of time; with over 50 years experience, Rich Industries has what it takes to get your project designed, on the line, and completed in a cost-effective amount of time that meets your needs.



CNC

Our state-of-the-art CNC system allows for prompt completion of complex parts in one operation. The highly automated integration manufactures increased volume with unparalleled precision. Our newest CNC machine becomes a complete turn-mill center combining both a lathe and a 5-axis machining center. This cutting edge technology accomplishes off-center milling and drilling that is impossible to achieve with only a C-Axis and allows us to tackle more advanced jobs.



METAL STAMPING

Rich Industries designs and builds all tooling in-house in order to efficiently manufacture stamped and formed parts, ranging from individual prototypes to large quantities. We choose in-house building for its effective ability to gradually adapt to changing conditions in the manufacturing arena. Our punch presses go up to 200 tons. Stampings start at .003 and go up to .187 thick.



WIRE FORMING

From simple to highly complex, Rich Industries manufactures wire forms with CNC formers and other forming equipment. We work closely with our customers, from the development of prototypes right through final production.



SPRINGS

TORSION SPRINGS can be manufactured with either left or right hand coil direction and with ends available in several standard forms.

COMPRESSION SPRINGS are produced in a variety of sizes and shapes with either squared or ground ends.

EXTENSION SPRINGS are produced in almost any length and degree of tension according to pulling force. Hook and crossover loop ends are standard.



ISO AND GOVERNMENT CAGE

Our manufacturing firm is ISO/TS 16949:2009 registered. We can manufacture parts from 0.001" to 0.625" thick. We work with exotic materials, e.g., titanium, beryllium, phos bronze, nickel silver, 201 nickel, stainless steel all grades, Inconel nickel 718, and Elgiloy.

Buy American Act – We manufacture all our parts domestically. We provide a one-year labor warranty on our work.



ABOUT RICH INDUSTRIES

Rich Industries, founded in 1965, was incorporated on June 1. The company was located in Chicago and occupied a 3,500 square foot building. Twelve full time employees made up the entire work force. In 1967, property was purchased at 215 East Green Street in Bensenville, Illinois. A new 10,000 square foot building was erected at the site.

The company continued to expand over the next 30 years, carrying on its tradition of excellence. Owner Rich Rogala has led the company forward, embracing technological advances that made Rich Industries a competitive industry leader.

On November 2, 2009, operations moved to a new 13,000 square foot location.

Over the past 50 years the business has maintained its goals of efficiently producing high quality products and providing their clients with exceptional customer service. The company is an industry leader in technology, innovation, and experience.

RICH INDUSTRIES MISSION

Rich Industries' mission is to be successful by effectively utilizing the philosophies of high quality, advanced techniques, and customer service. It is important that the company continues to provide superb customer service and fast delivery. At the same time, the company's further success will depend on securing new customers in the served market niches. Rich Industries will develop and offer only the highest quality products and services. Our products will reduce customers' costs and have a longer lifespan than our competitor's.

CONTACT INFORMATION

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**Innovators in Springs, Stampings, and Wire Form products.
Specializing in complex machined parts.**

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